

EVOLUTION OF M- TYPE CATHODE EMISSION DURING LONG-TERM LIFE-TESTS

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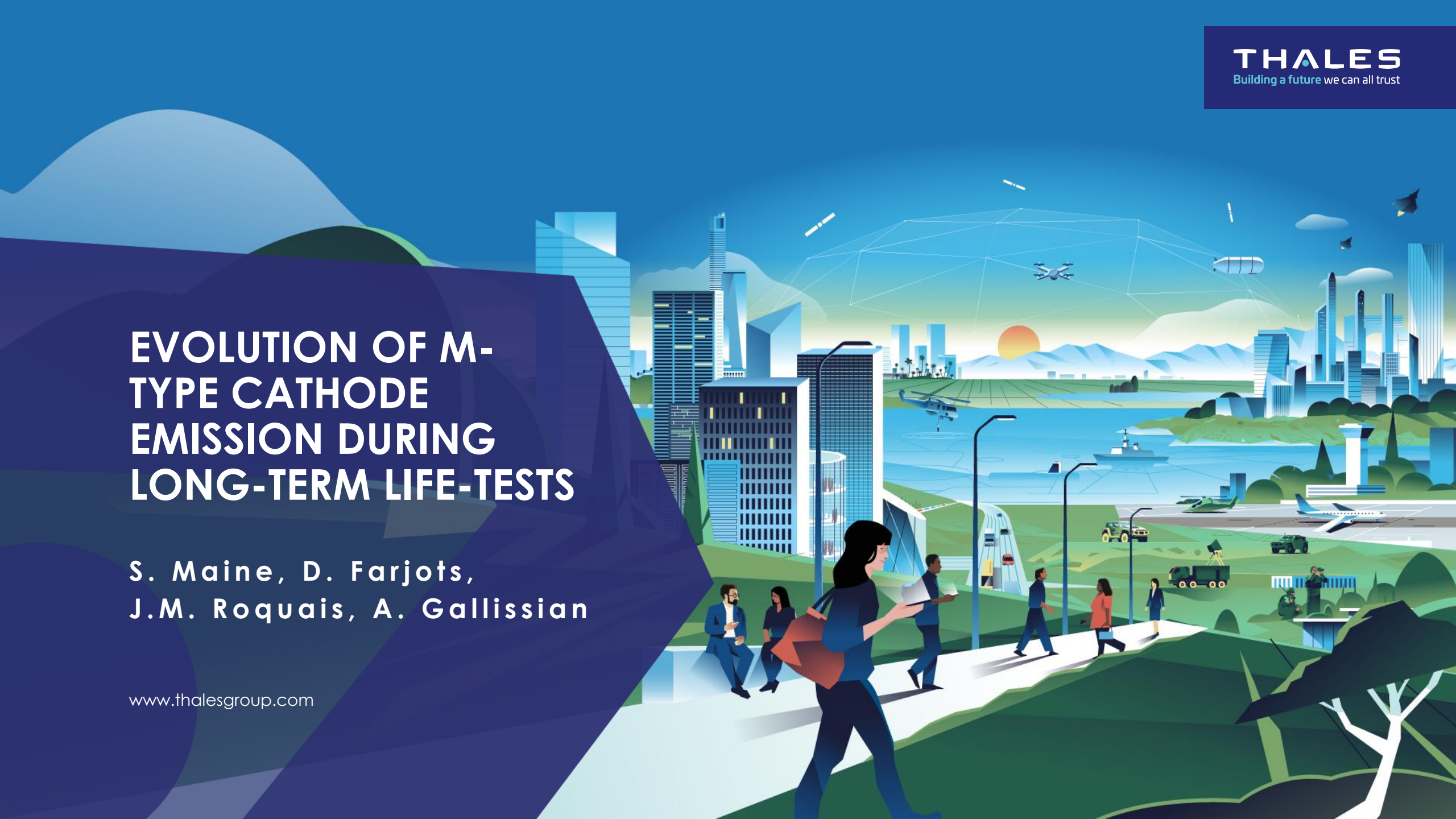




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Experimental data

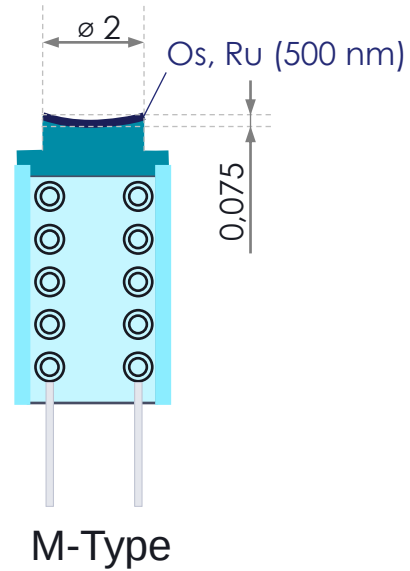
- 1- Emission setup
- 2- Emission results

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Description

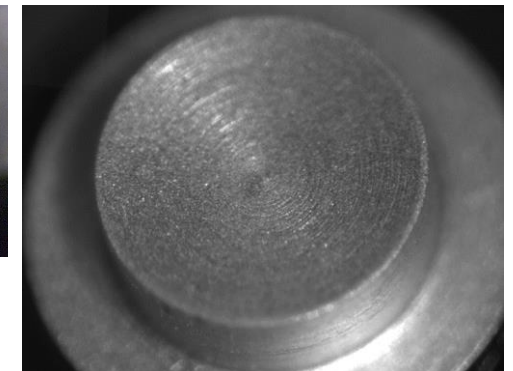
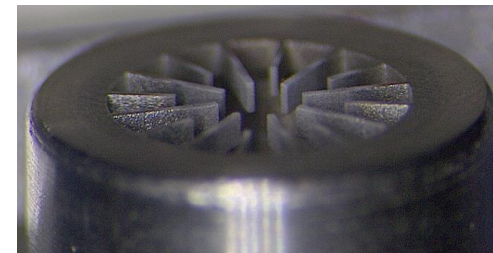
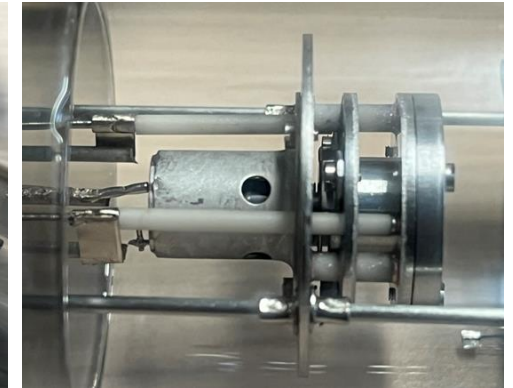
> Cathode from Semicon

- Produced in 1984
- Diameter = 2 mm
- Central concavity = 0,075 mm
- Impregnated with 4.1.1 material
- Coated with an Os / Ru layer (500 nm)
- M-Type



> Experimental setup

- Cathodes mounted in diode setup: cathode + anode
- Finger shaped anode
- Cathode – anode distance = 360 μm
- Stored in glass bulbs and pumped to $\sim 10^{-8}$ mbar (initial)



Experimental Protocol

> Initial conditions: started in 1984

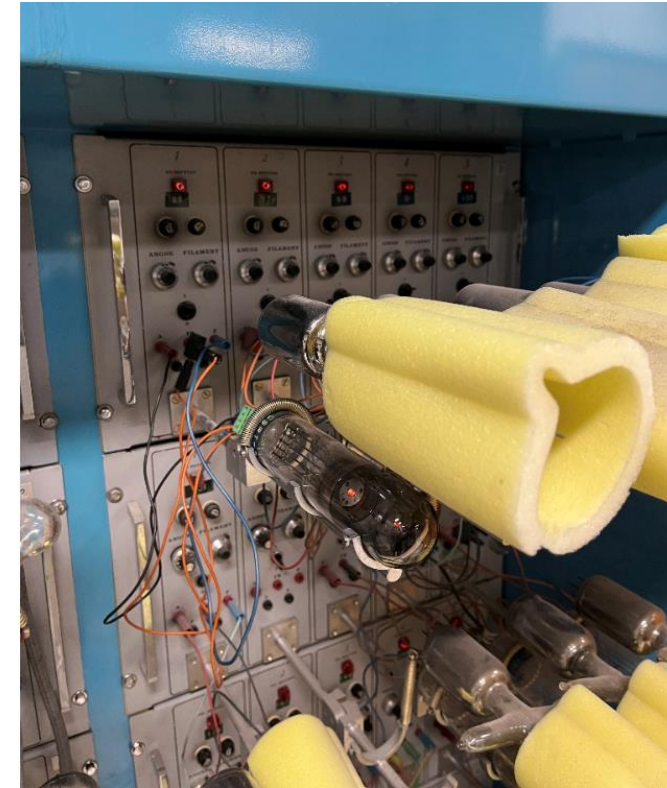
- › 13 cathodes divided in 4 groups: 4 temperatures
- › Filament current set to match the desired temperature
- › Anode voltage set to have a current density of 1,5 A/cm²

> Measurement protocol since 1984

- › Periodically: saturation current density measurement -- J₀
- › Remark: some cathodes were broken, some were stopped
- › Some measurements stopped in 2021 after 37 years of experiments

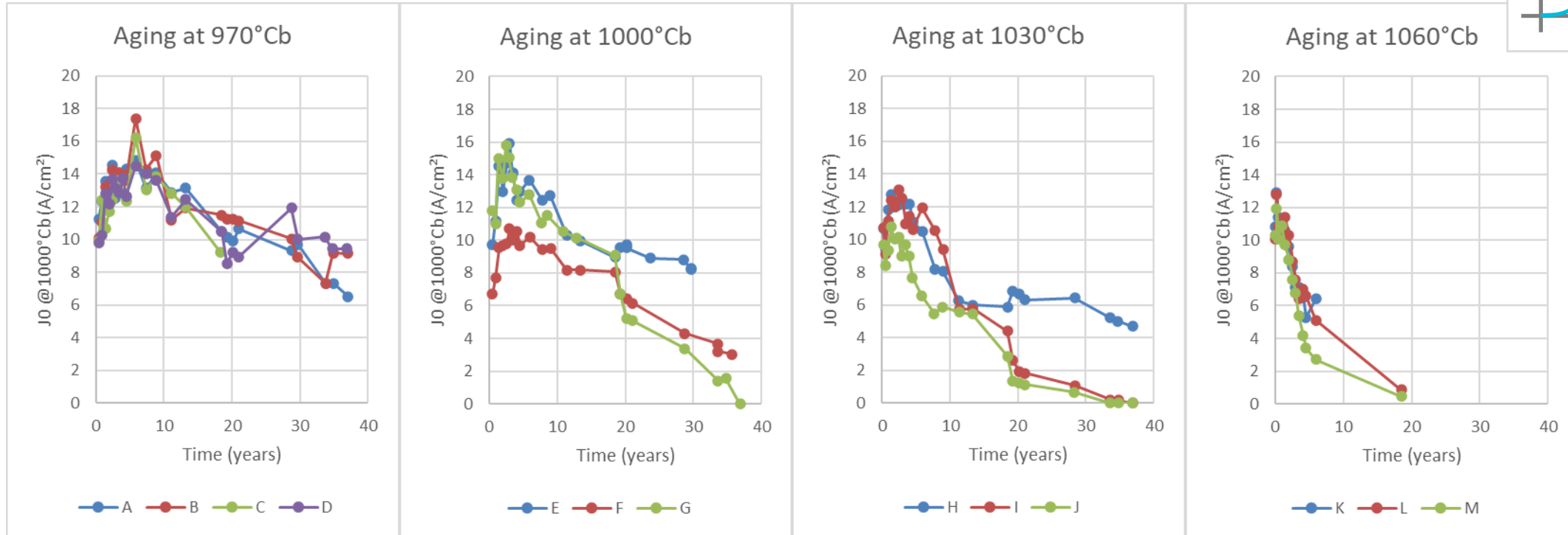
> Objectives

- › Monitor the evolution of the cathode performances over time
 - Comparison with our mathematical model
- › Observe the end of cathode life
 - Cathode autopsy



Temp. (°Cb)	Cathodes
970	A, B, C, D
1000	E, F, G
1030	H, I, J
1060	K, L, M

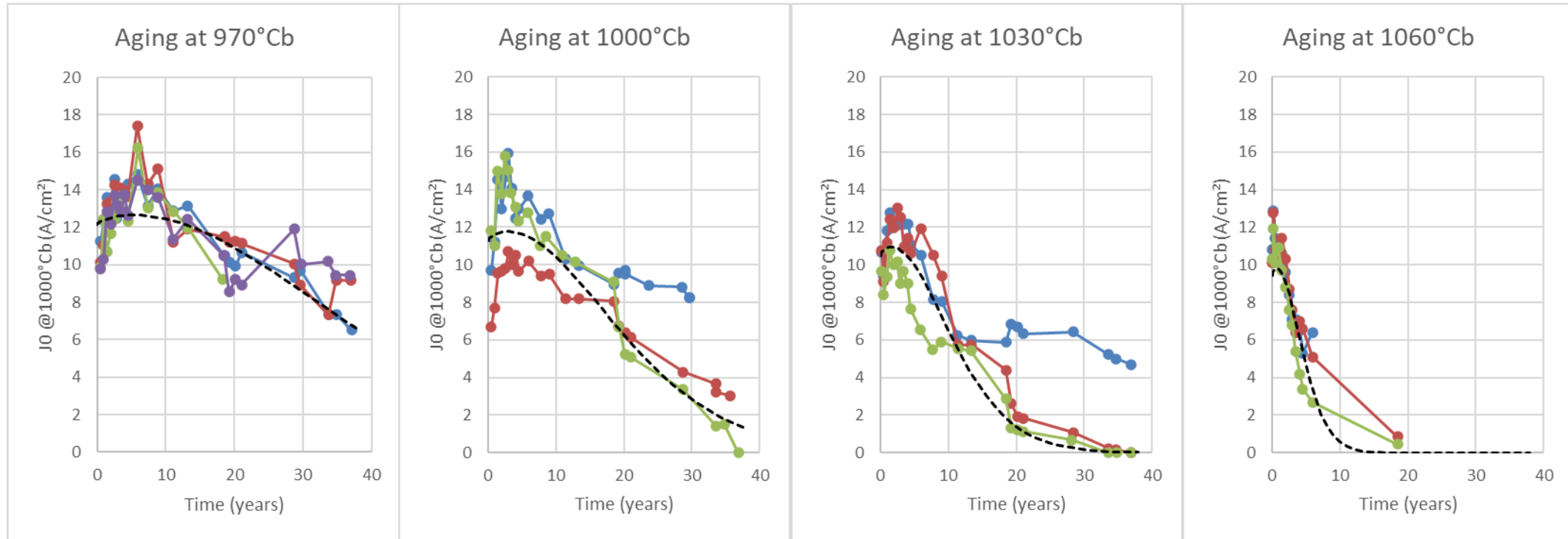
Emission results



> Saturation current density measured at 1000°Cb ($\neq$ ageing temperature) for 37 years

- The higher the temperature, the faster the saturation current decreases
- Important for our space products: Aging at 1000°Cb, lifetime > 20 years.
- Long-term experimental datasets are now available to confirm the calibration of our mathematical models

Emission results vs Model



----- Model – J.M Roquais *et al*, 'Life prediction model of dispenser cathodes ', IVESC 2019

- ▶ Model based on the **prediction of barium depletion** and on the **evaluation of the work function** of the surface
- ▶ Very good agreement between prediction and experimental data

Confidence in our product lifetime predictions

Post emission analysis of the cathodes

> After 37 years of operation

- › Cathodes running at 970°Cb are still emitting: $J_0 > 6 \text{ A/cm}^2$
- › Cathode at higher temperatures are at the end of their life: $J_0 < 2 \text{ A/cm}^2$
- › Decision to autopsy the dead ones and to sacrifice some others.

> What kind of analysis?

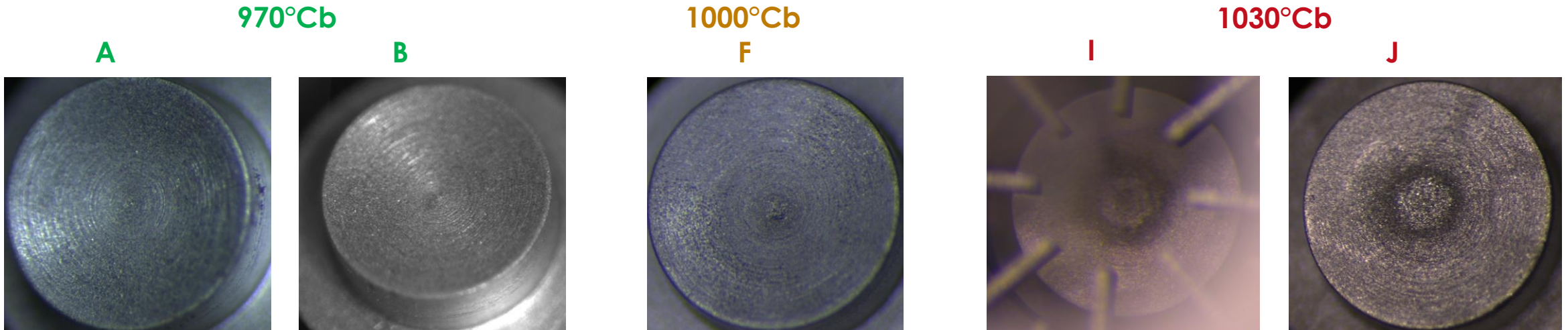
- › Emitting surface analysis
 - Surface morphology and topography: Optical microscopy + SEM
 - Surface composition analysis:
 - › Auger Electron Spectroscopy (AES)
 - › Energy-Dispersive X-ray Spectroscopy (EDS)
- › Bulk analysis: cleavage of the pellet
 - Mapping of the species inside the cathode

Cathodes Analysis

Emitting surfaces

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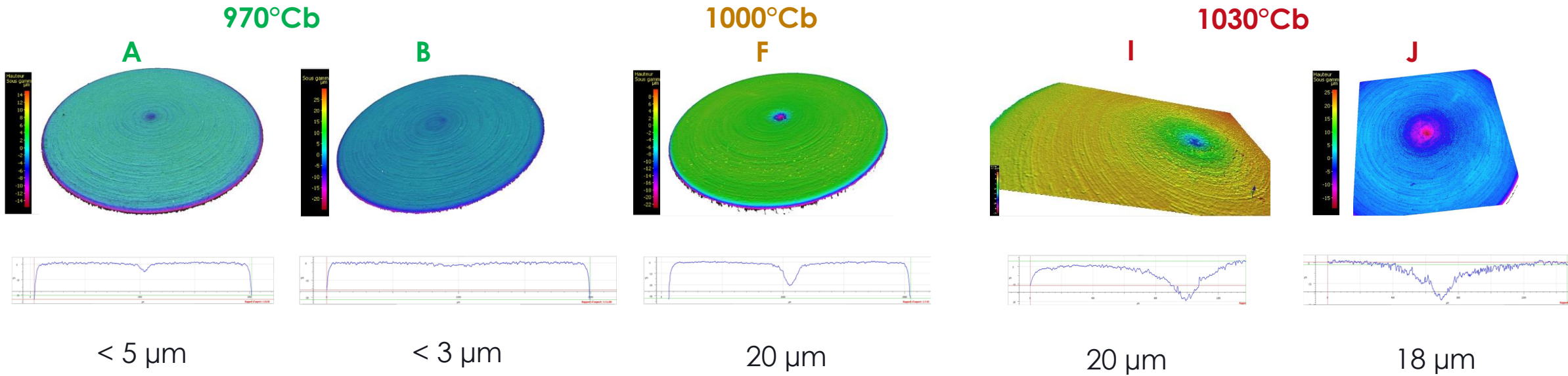
Emitting surface analysis: Morphology and topography



> Visual inspection

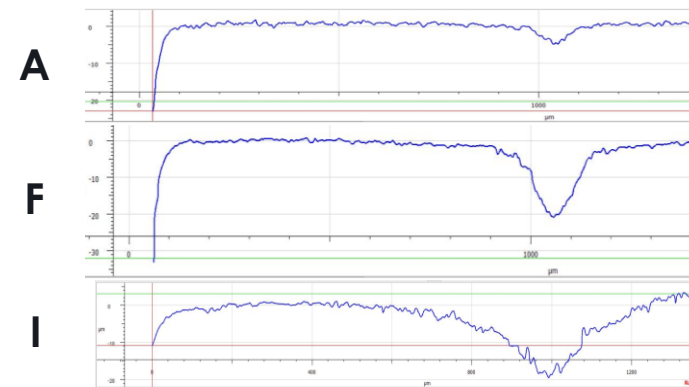
- A dark ring appears at the center of the cathode as the running temperature increases...

Emitting surface analysis: Morphology and topography

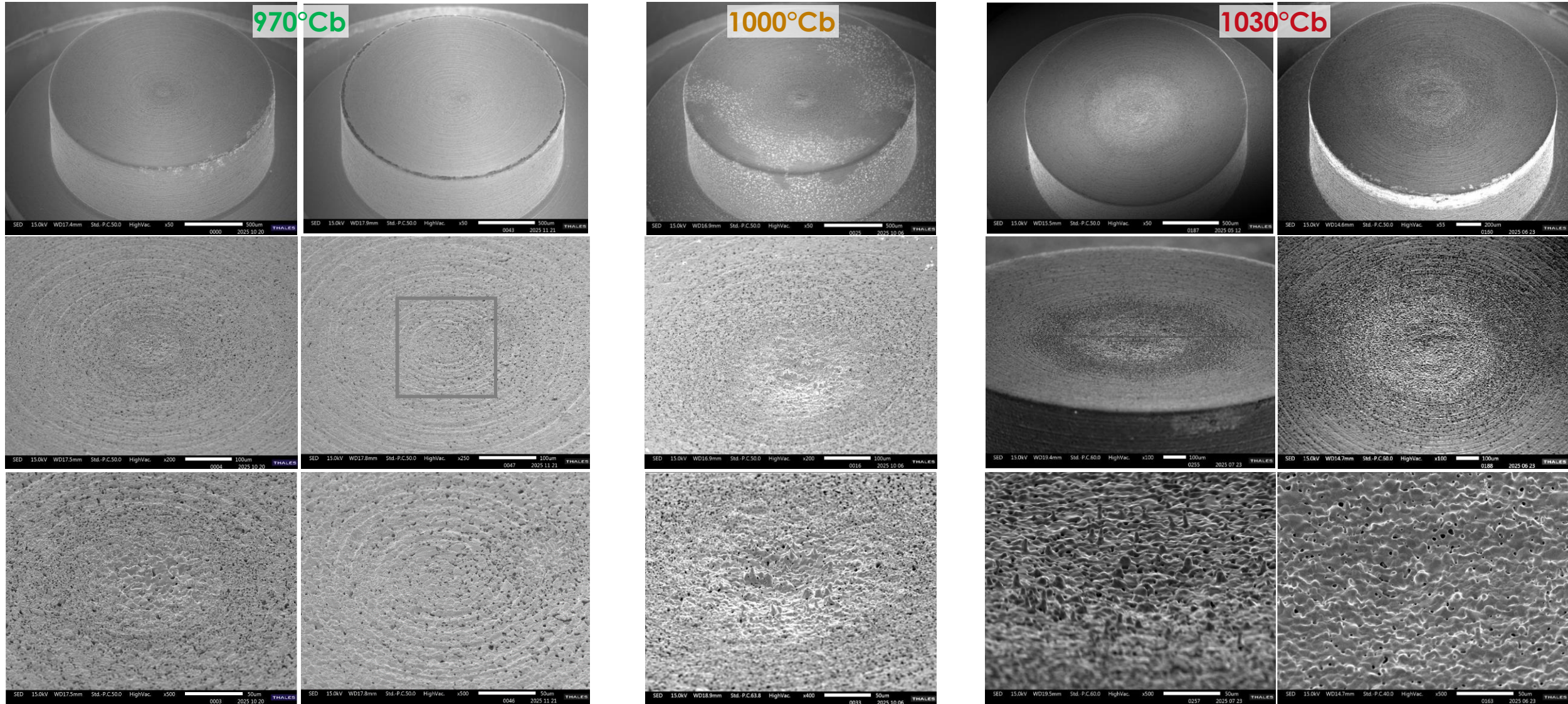


> Optical surface profilometry

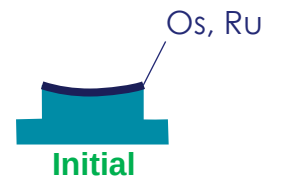
- ▶ No ring profile
- ▶ Hole at the center
 - Deeper for temperature above 970°Cb
 - Larger and more 'noisy' at 1030°Cb



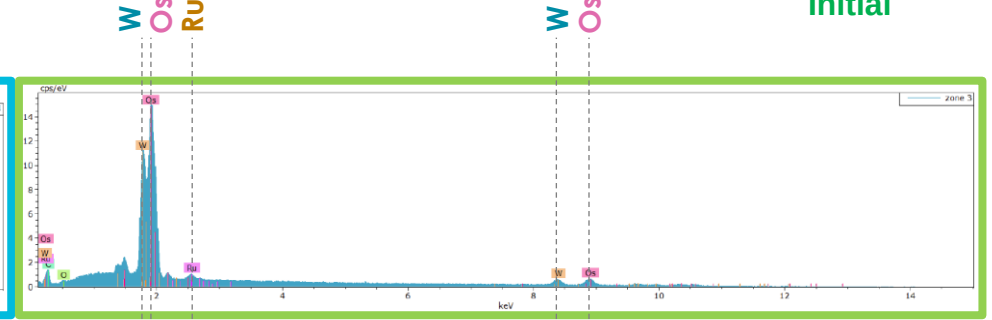
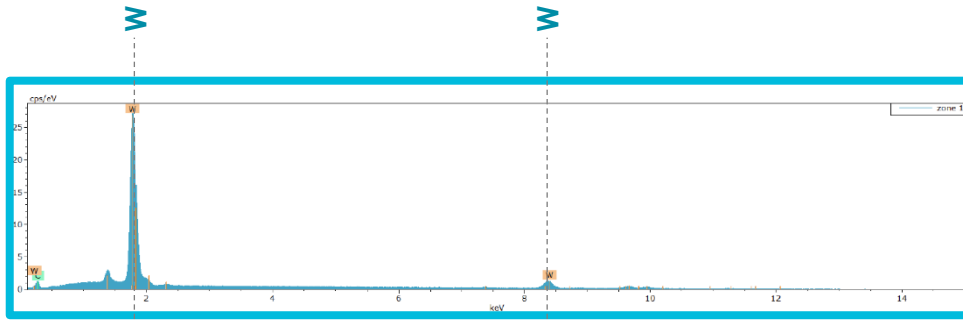
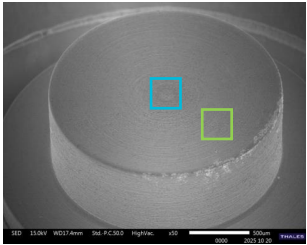
Emitting surface analysis: Morphology and topography



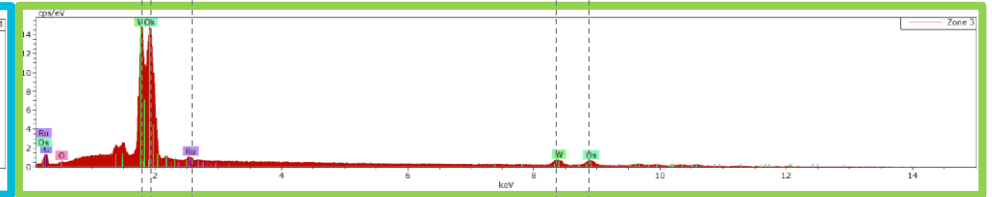
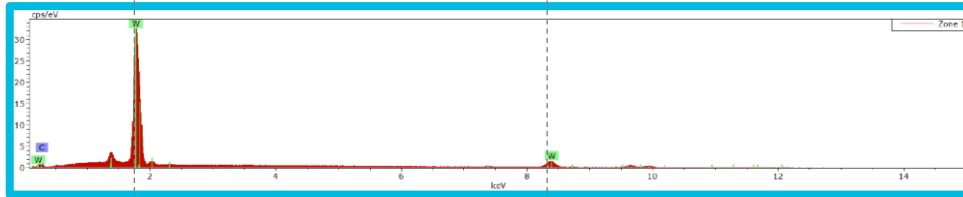
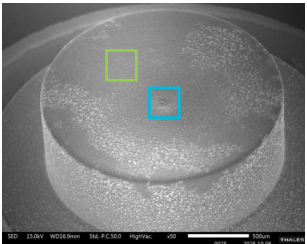
Surface composition analysis: EDS



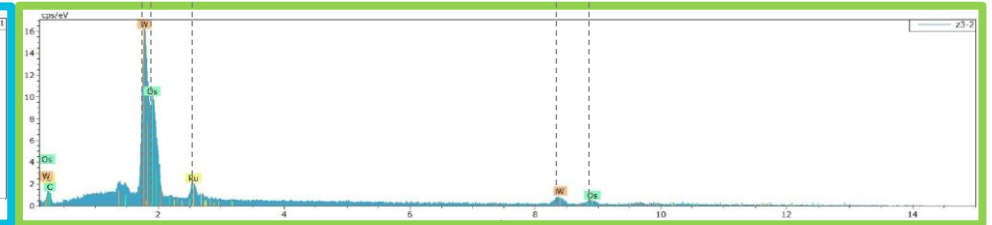
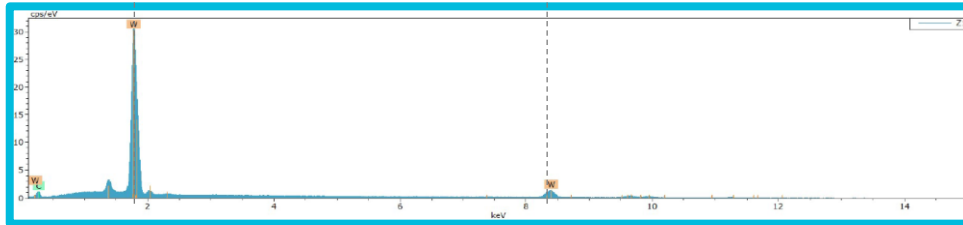
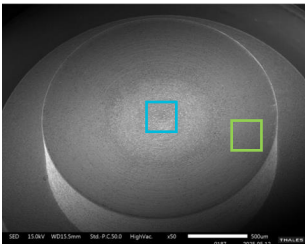
970°Cb



1000°Cb



1030°Cb

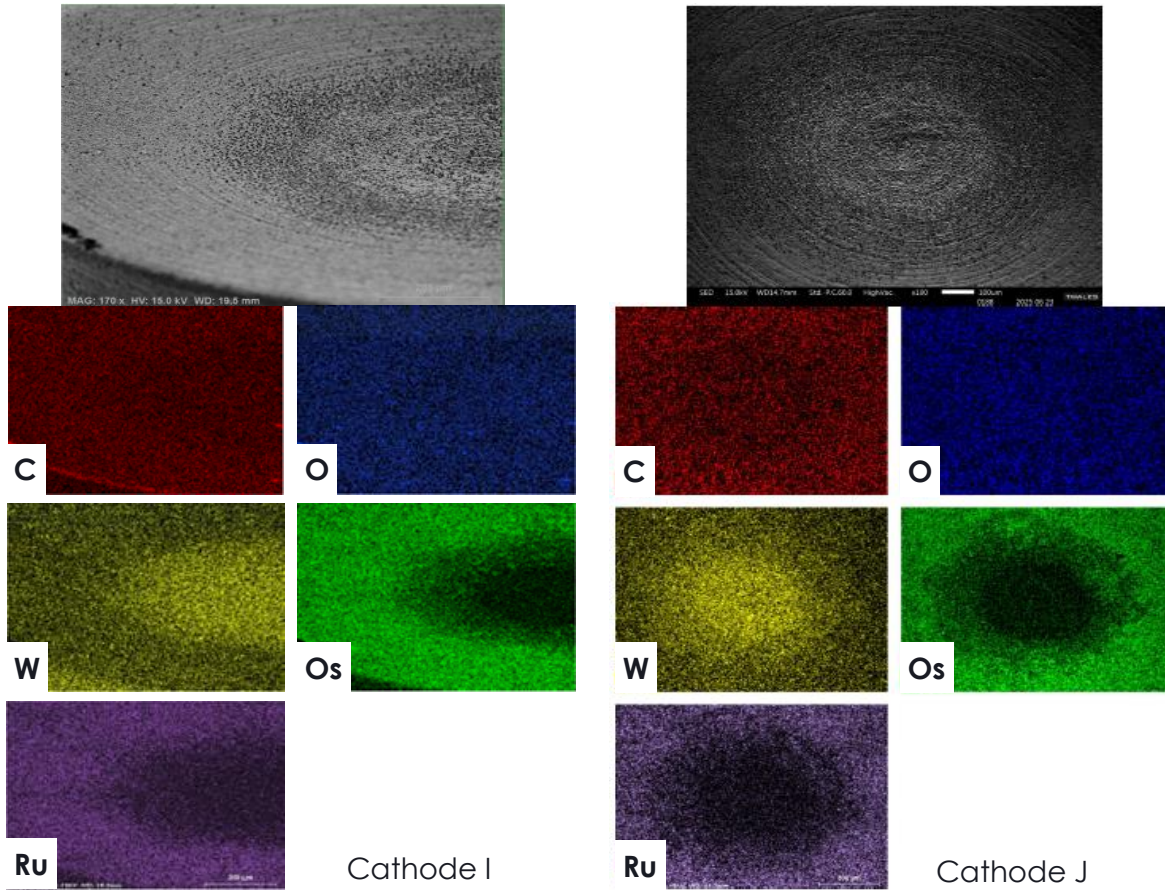


> EDS analysis (depth ~ 1–2 μm)

- Same observations for each temperature

- At the center: only W
- Around the center: W, Os, Ru

1030°Cb

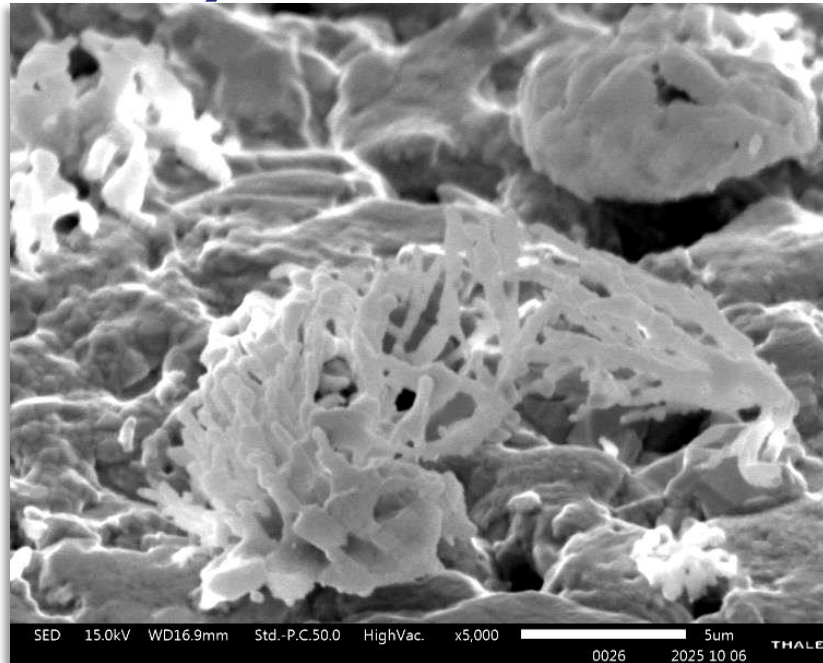
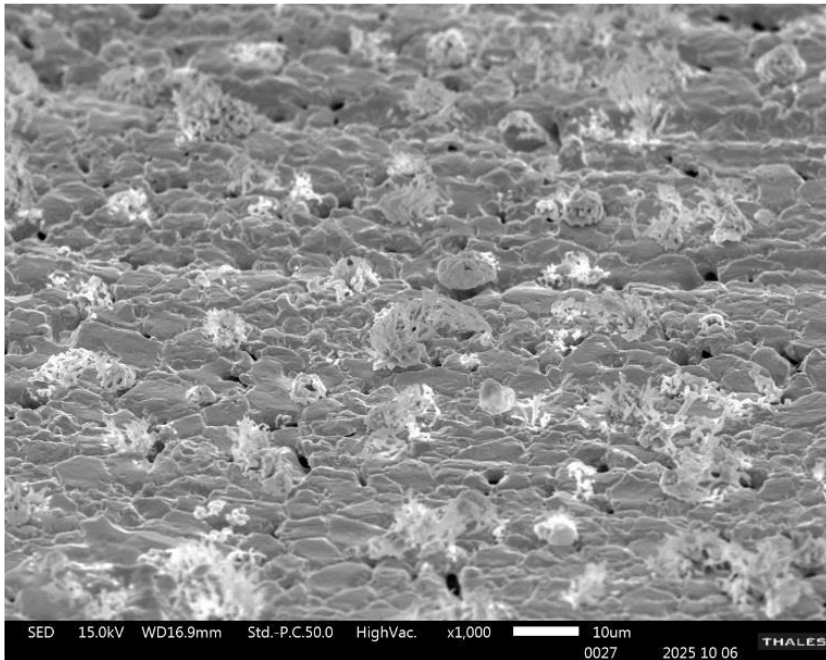


Surface composition analysis: EDS mapping

> Same observations

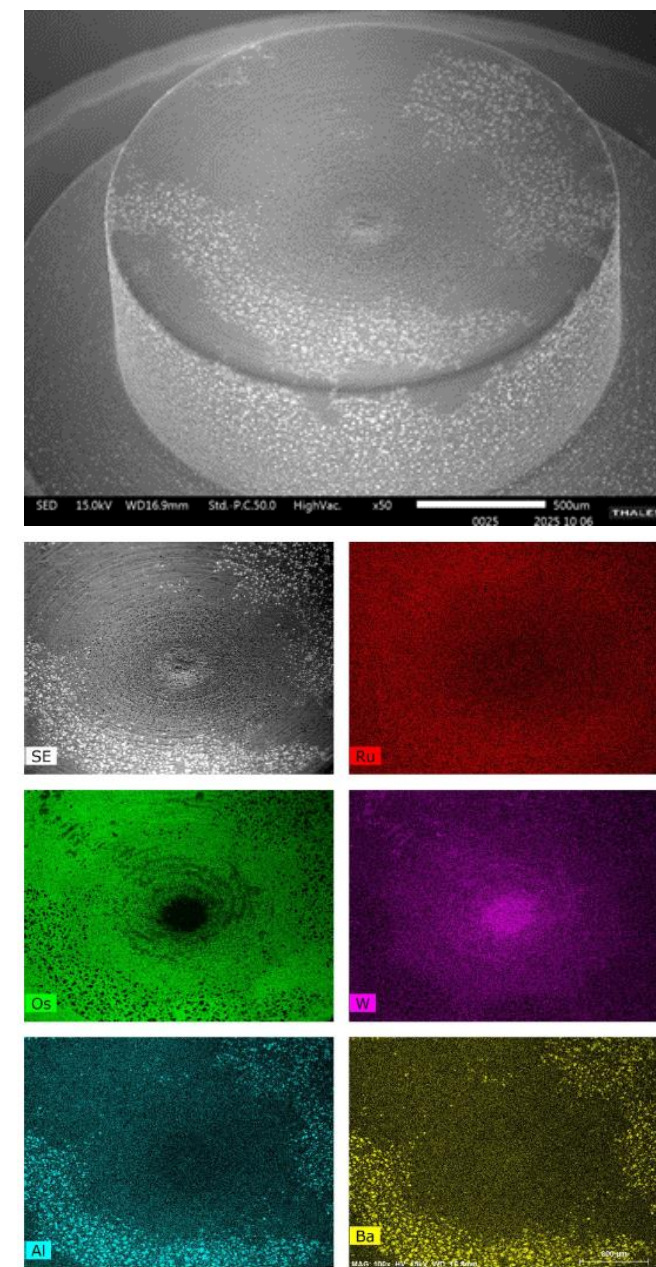
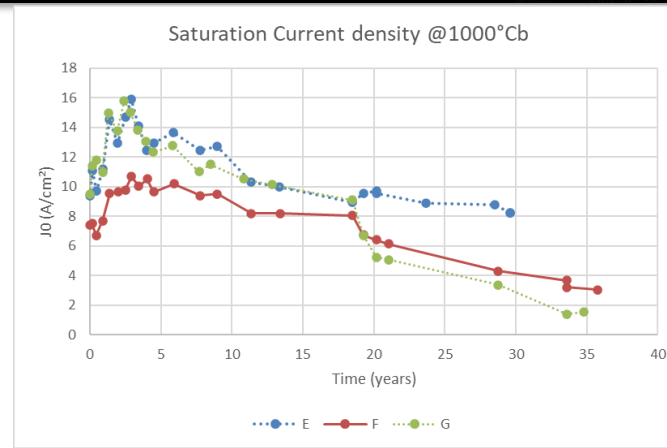
- ▶ Around the center, Os/Ru layer on tungsten
- ▶ At the center: Os/Ru has disappeared

Particularity of cathode F (1000°Cb)



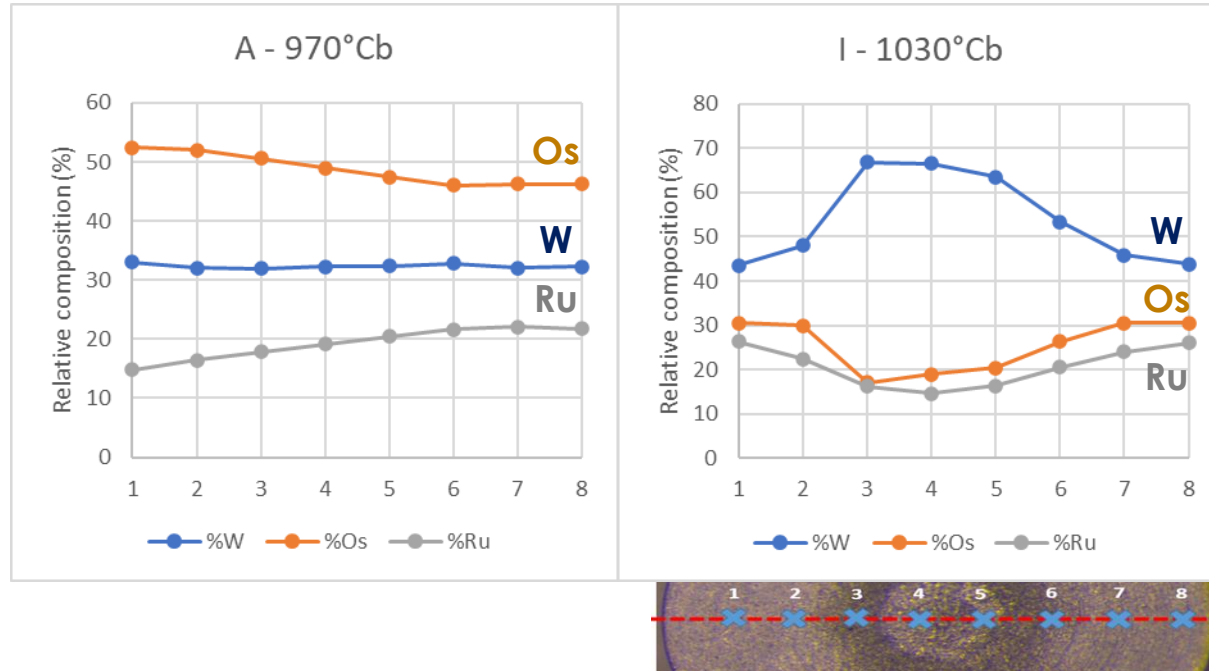
> For one cathode

- Apparition of barium aluminates
- Generally linked to oxygen exposure
- Saturation current density initially lower than other cathodes from the 1000°Cb aging group (red curve)



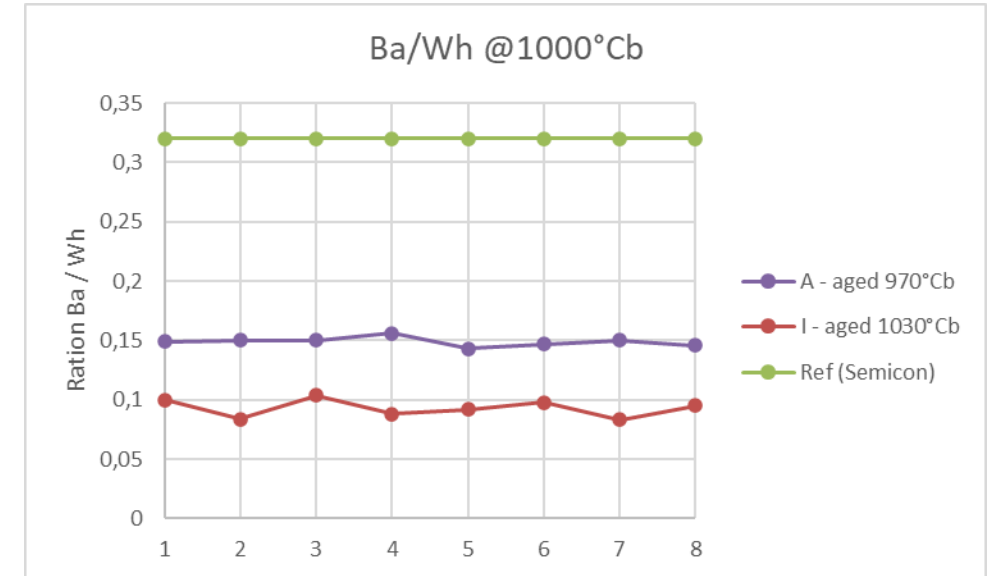
Surface composition analysis: Auger Electron Spectroscopy

> Os / Ru layer



- 970°Cb: no variation over the surface
- 1000°Cb: Os/Ru depletion at the center
- Remark: AES analysis depth ~ few nm

> Barium coverage (@1000°Cb)



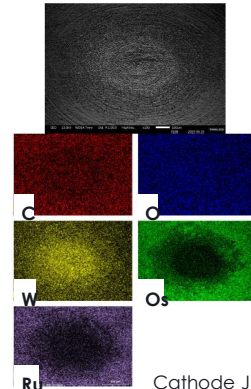
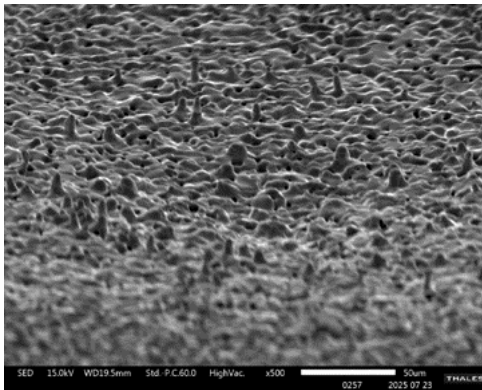
In Thales AES, cathodes are heated during the analysis

- Compared to a cathode at the beginning of its life: Ba/Wh ratio decreases with the aging temperature
- At high temperature, there is less barium at the surface

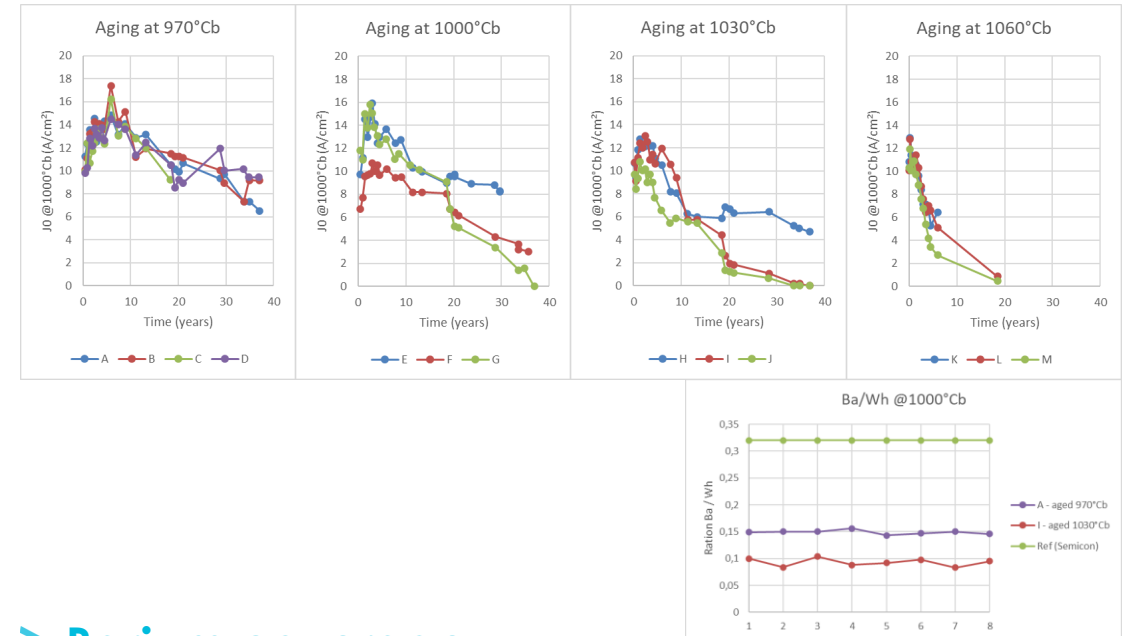
Conclusions for the surface analysis

> Cathode M: Os/Ru layer

- ▶ **Surface topology and composition: Ionic bombardment**
- ▶ Central ion bombardment resulting in surface erosion
max depth ~ 20 μm
- ▶ Os/Ru still present but thin at the center (not seen by EDS)
- ▶ Effect more pronounced for cathodes aged at higher temperatures
 - The higher the temperature, the higher the Ba evaporation rate
 - More species between cathode and anode → more ions
 - = More bombardment at higher temperatures



Cathode J



> Barium coverage

- ▶ Barium coverage decreases with the aging temperature
- ▶ Consistent with saturation current density measured

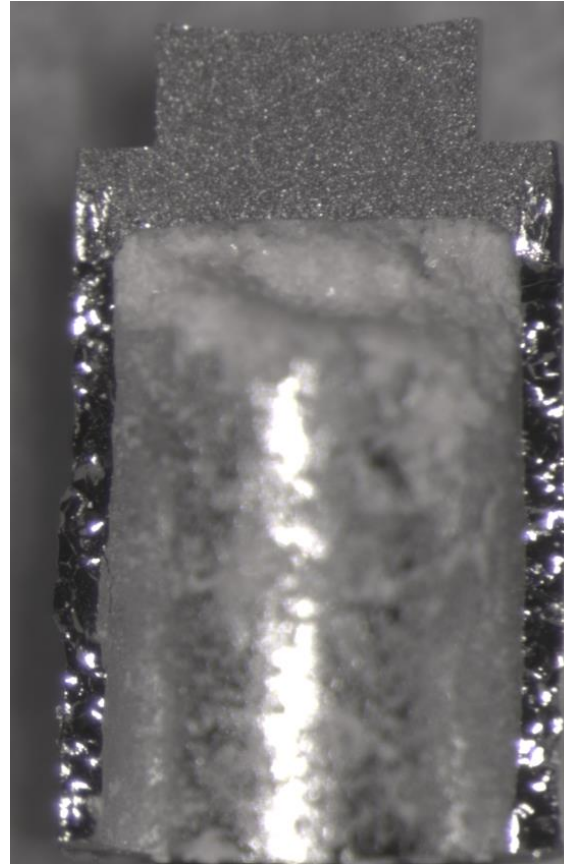
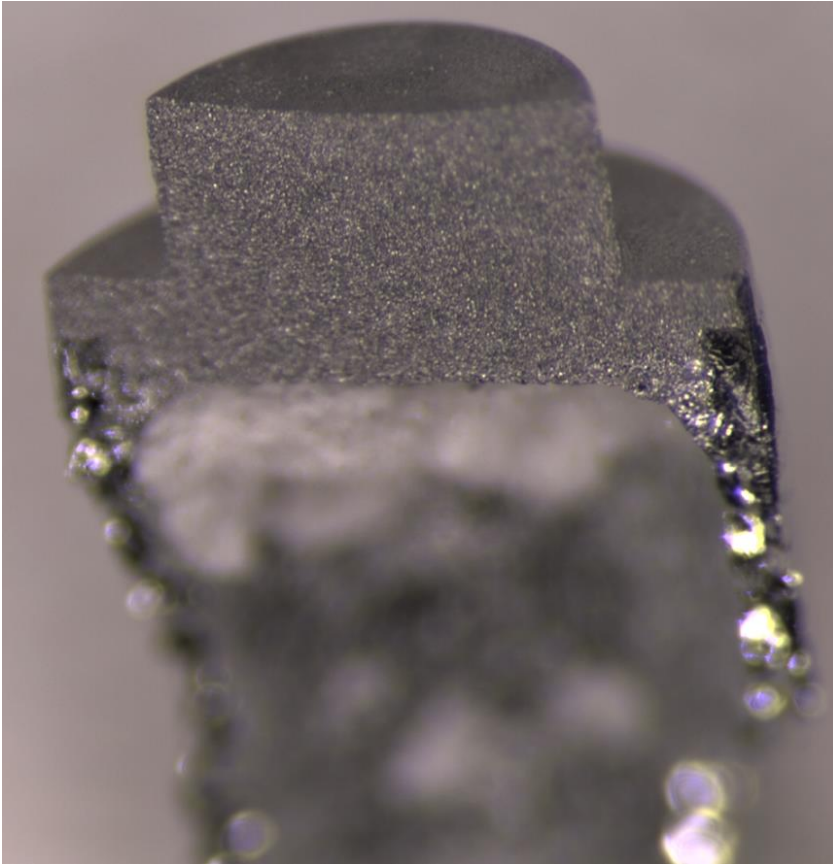
Cathodes Analysis

**Bulk analysis: cleavage
of the pellet**

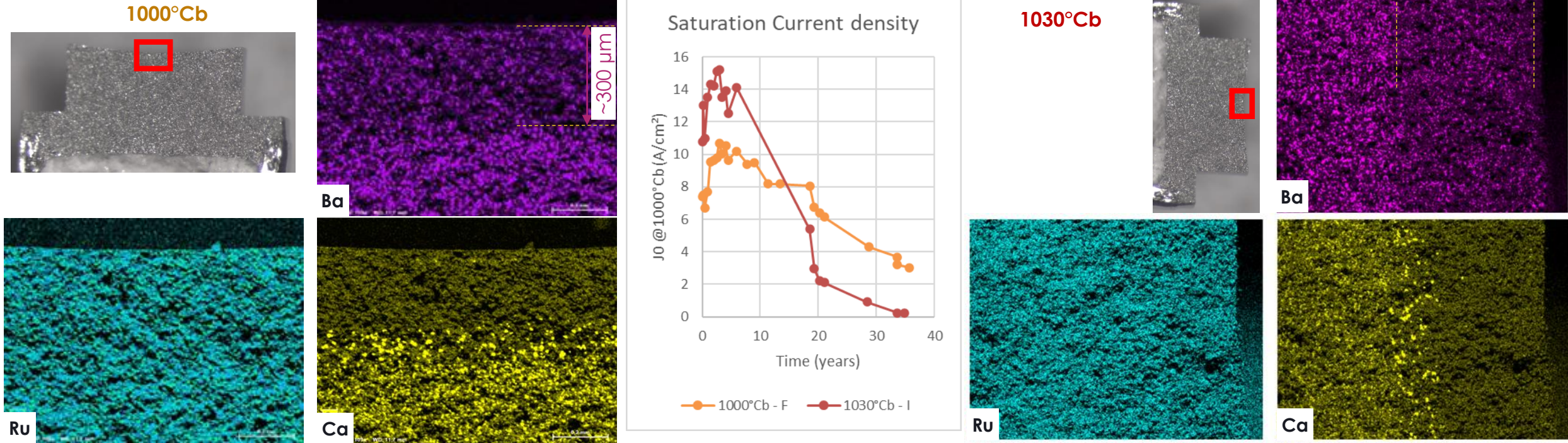
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Bulk analysis: cleavage of the pellet

> Cleavage of the cathodes + EDS mapping



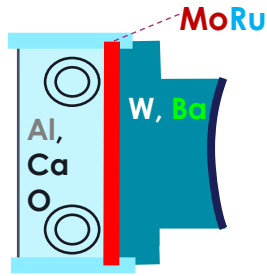
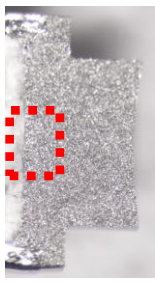
Bulk analysis: barium depletion



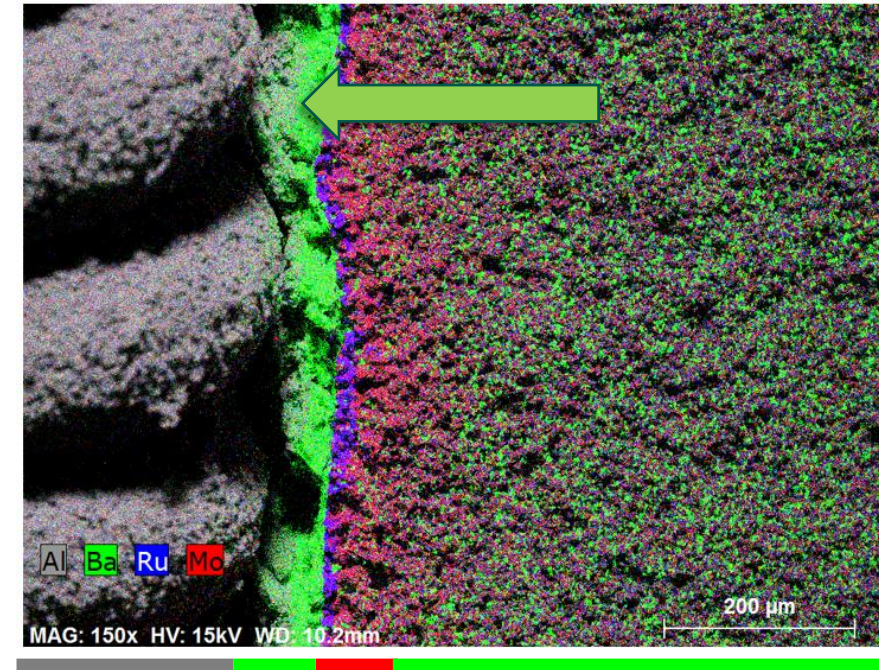
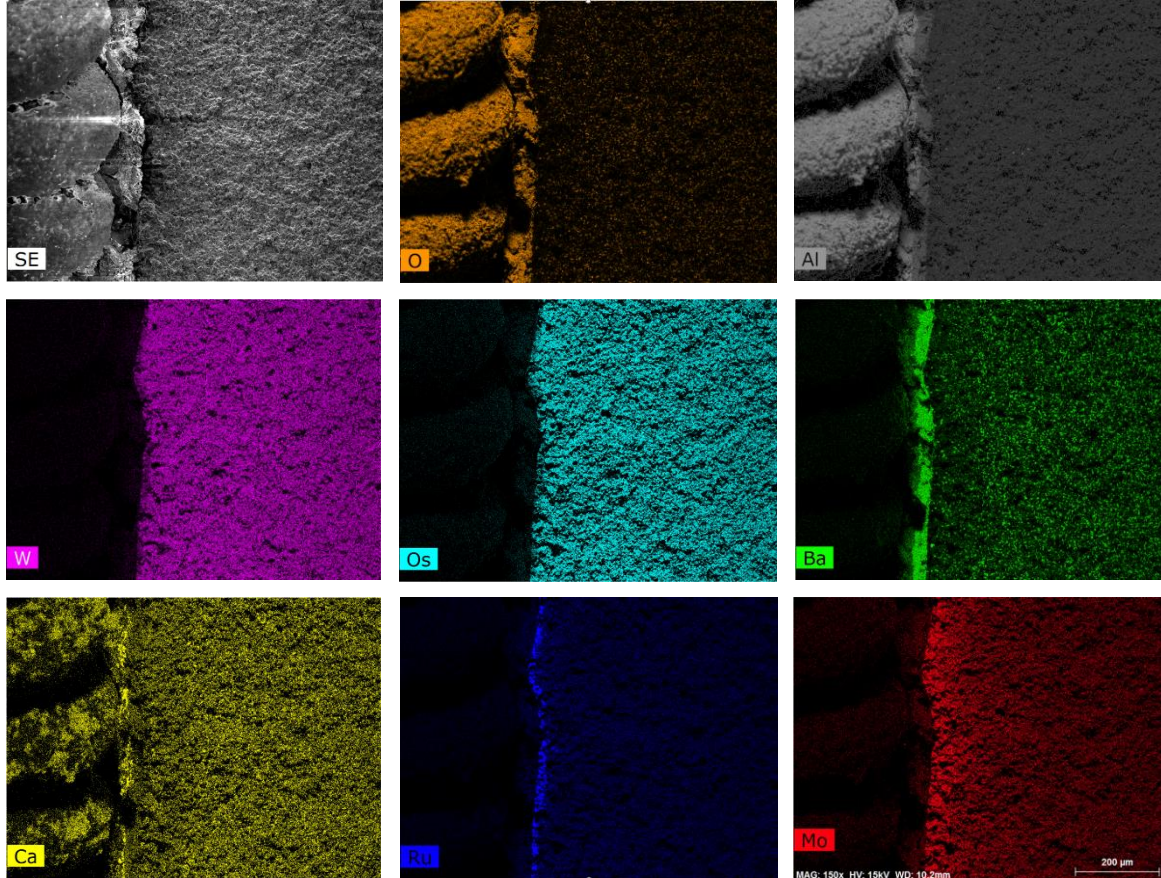
> EDS mapping: Diffusion of Ba from the core of the pellet to the surface

- ▶ Ba and Ca depletion from the surface of the cathode: ~300 μm for Ba and Ca
- ▶ Depletion more important for high aging temperatures
- ▶ Consistent with the lower coverage of barium (AES) and low current density for high aging temperatures

Cathode I 1030°Cb



Migration of Ba at the bottom of the cathode



Al_2O_3 Ba MoRu W, Ba

- ▶ Ba migration toward filament
- ▶ Blocked at the interface
- ▶ No electrical leakage

Conclusions

> Saturation current density

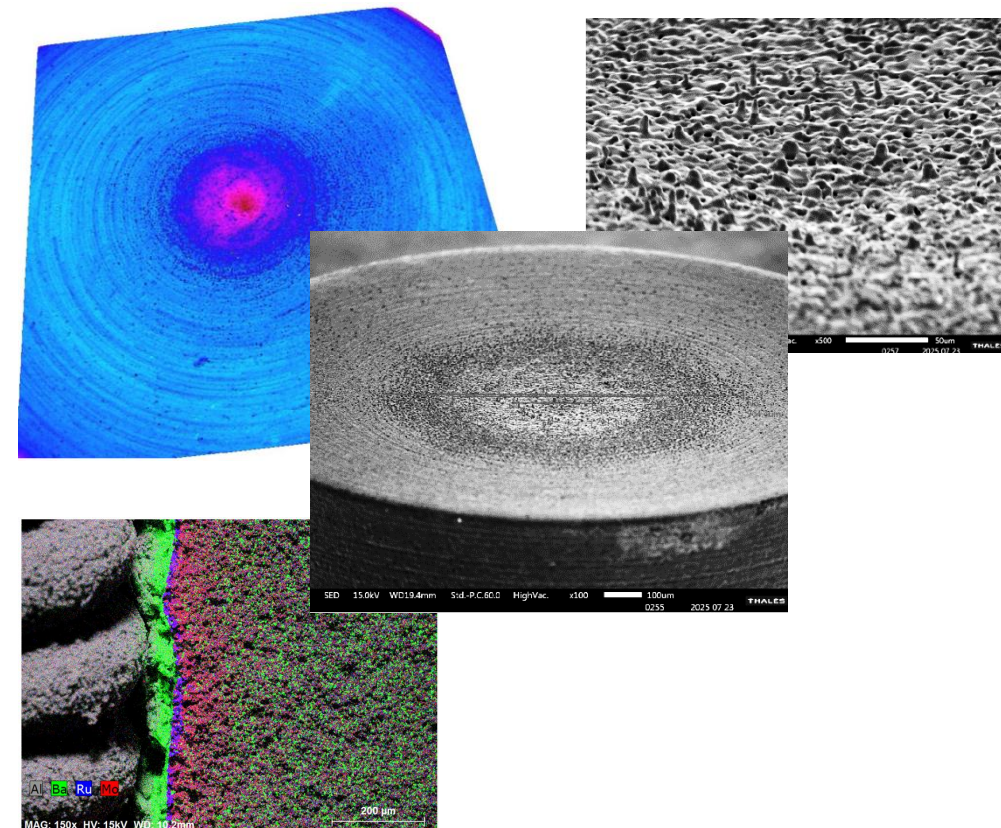
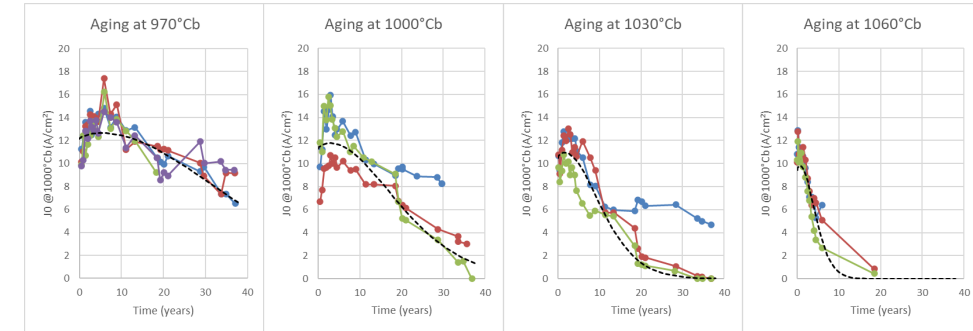
- Good agreement between current measurement and lifetime model
- Confidence in our product lifetime predictions
 - At 970°C cathode is still emitting after 37 years !
 - At 1000°Cb cathodes can operate more than 20 years !

> Surface analysis

- Clear presence of ionic bombardment at the center of the cathode
- No Os/Ru layer at the center
- No central emission → formation of an annular beam

> Bulk analysis

- Ca and Ba depletion: around 300 μm after 37 years
- Depletion from the bottom of the pellet “through” the MoRu barrier



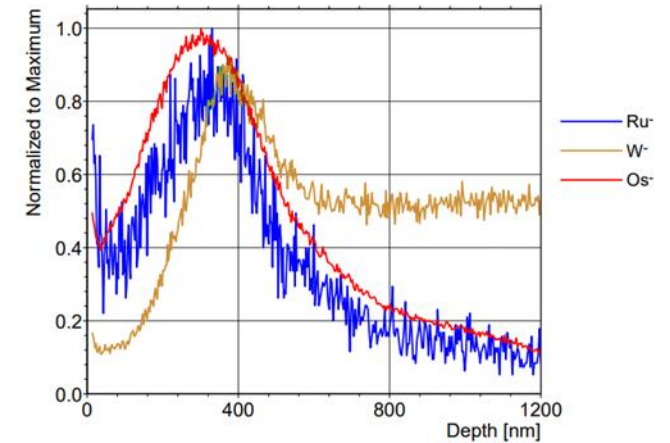
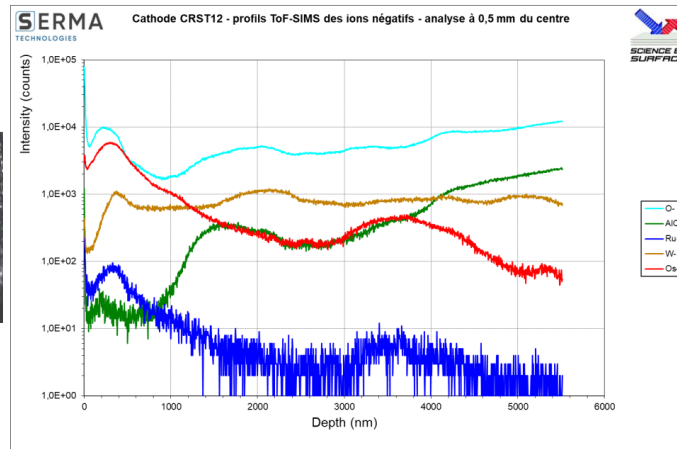
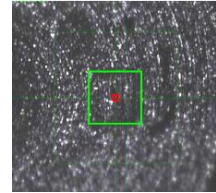


Thank you

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Surface composition analysis: ToF SIMS

Around the center



Center

